



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4269-5

Job Sheet 172723



Part No: D4269-5

Job Qty: 4 ea

Part Name: Angle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 3/8/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG REV A IPP Rev:A 11.04.04 new issue DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	3/7/18	3/7/18	0.00	0.00	Start Up Small Fab-3		FB
100	Small Fab	4 pcs	3/7/18	3/7/18	0.00	2.74	Small Fab-6		FB
110	QC	4 pcs	3/7/18	3/7/18	0.00	0.00	QC5		38
120	HandFinish	4 pcs	3/8/18	3/8/18	0.00	0.45	HandFinish1		18-089-14
130	QC	4 pcs	3/8/18	3/8/18	0.00	0.00	QC7-3		38
140	Packaging	4 pcs	3/8/18	3/8/18	0.00	0.00	Packaging3-2	5/237	MAR 15 2018
150	QC21-SA	4 Ea	3/8/18	3/8/18	0.00	0.00	QC21		DAS 21 MAR 15 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3A1.250X1.0X.063	2024T3511 Angle 1.250" X 1" X .063"W	7.7500 (1.9375 ea) 5.8125	90-Start up Operation	FB 133704 M133704

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3A1.250X1.0X.063	8	7	0

Part Specifications

Specifications could not be found.

Plex 2/23/18 2:27 PM dart.logan.david

1.438



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CANADA
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Container No: S045341



Part: D4269-5

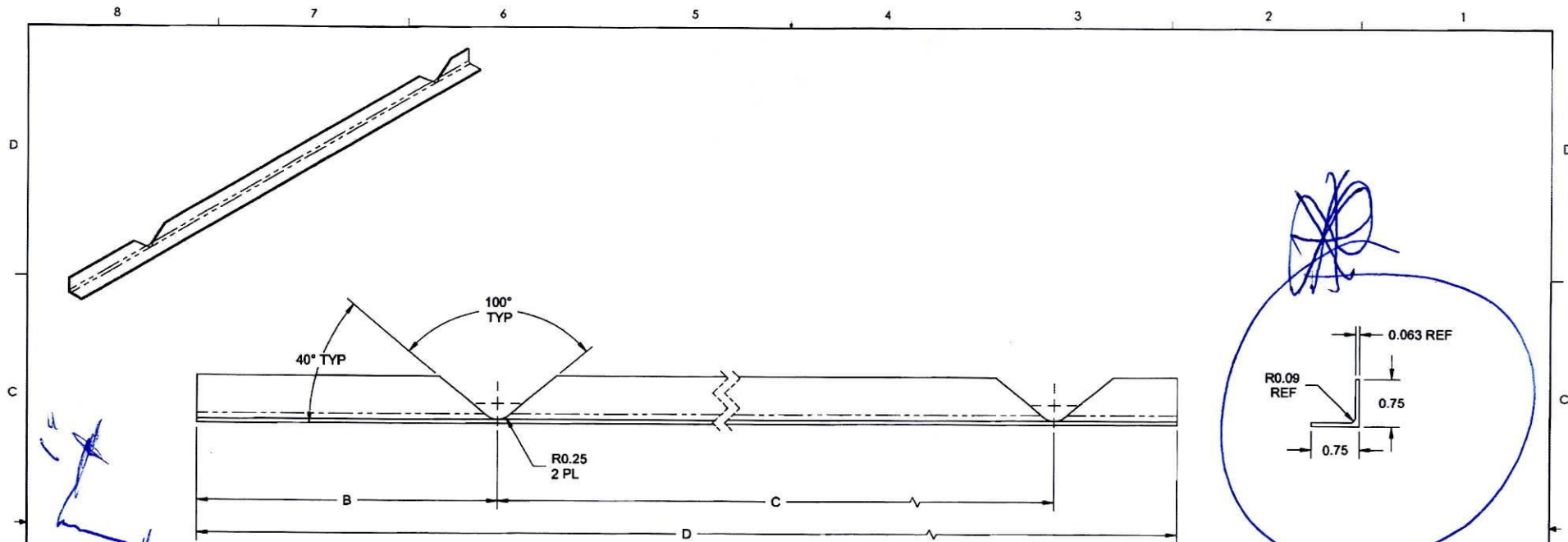
Job No: 172723

Serial No/Batch: S045341

Revision: D4269

Inspector:

Date: 02/26/18



D4269-Z
(REF. EAGLE DRAWING No. D2046902 P/N EA20469-Y)

PART NUMBER	DESCRIPTION	EA20469-Y	B	C	D	WEIGHT
D4269-5	ANGLE	EA20469-29	4.66	16.69	23.25	0.21
D4269-7	ANGLE	EA20469-32	2.28	16.5	22.03	0.19

NOTES:

- 1) MATERIAL: 2024-T3/T3510/T3511 ALUMINUM ANGLE
PER QQ-A-200/3
OR AMS 4152, 4164 & 4165
PER DART SPEC. M2024T3AH0.75XW0.75XT0.063R0.090
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: SEE TABLE

RELEASED
R 2011-04-06
JW

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESSBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4269	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	VRD PARTS	NTS
DATE	10.11.22	COPYRIGHT © 2010 BY DART AEROSPACE LTD	

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